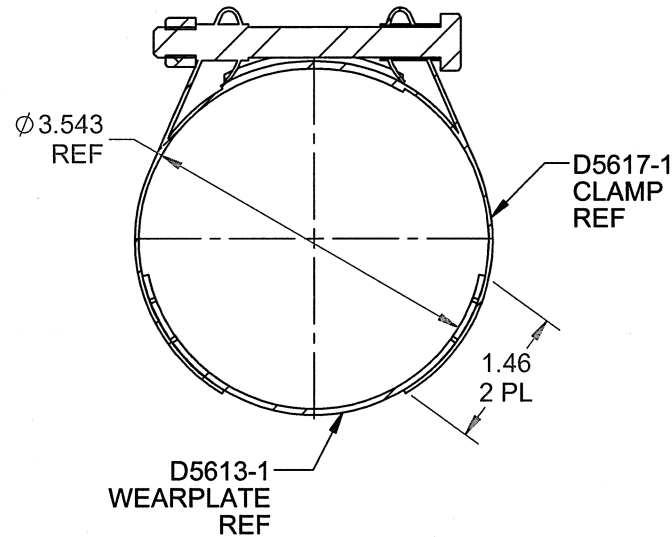
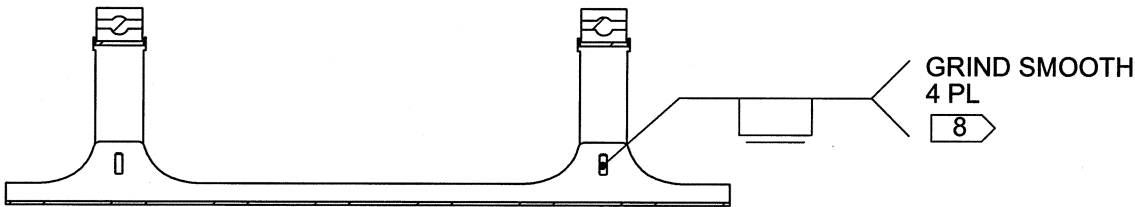


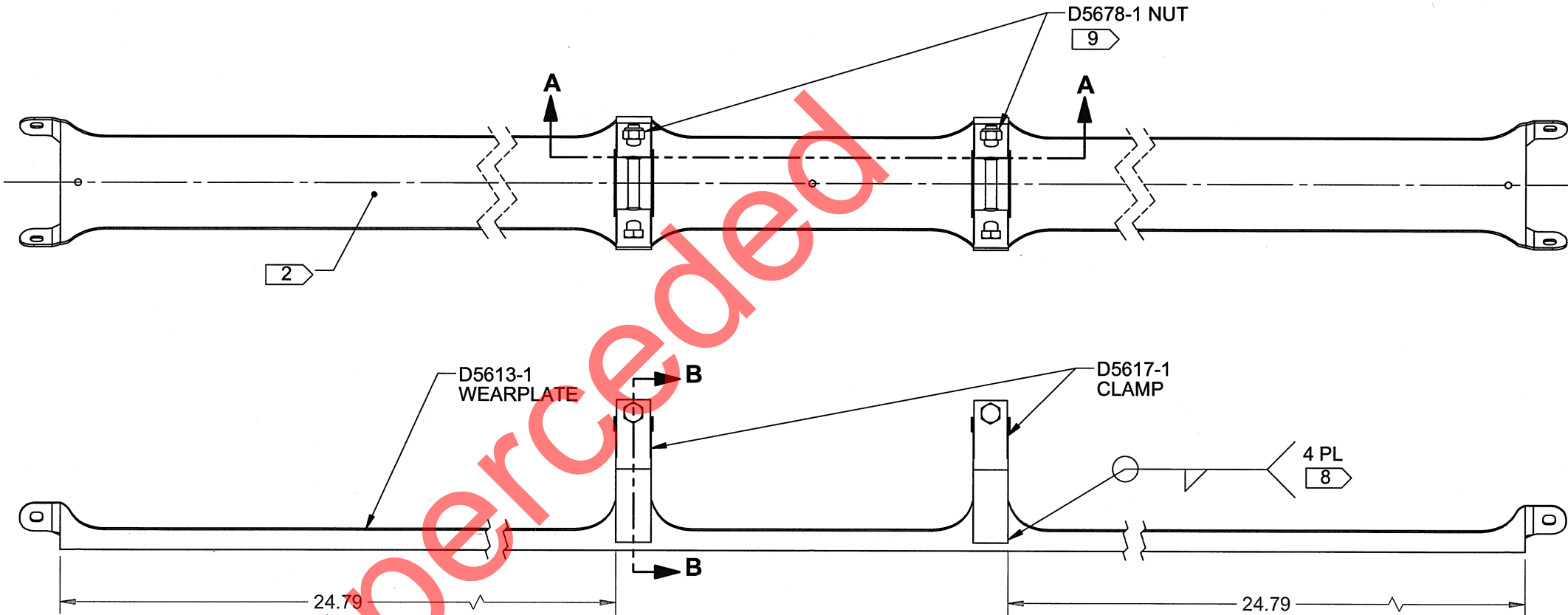
QTY -041	P/N	DESCRIPTION
X	D5613-041	WEARPLATE ASSEMBLY
1	D5613-1	WEARPLATE
2	D5617-1	CLAMP
2	D5678-1	NUT



SECTION B-B  
SCALE 2X, 2 PL



SECTION A-A



D5613-041 WEARPLATE ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING PER DART QSI 005 4.9 MASK D5617-1 CLAMPS PRIOR TO FINISH
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5613-041" AND S/N PER DART QSI 044 6.1
- 7) WEIGHT: 3.94 lbs
- 8) WELD PER DART QSI 004
- 9) INSTALL HAND TIGHT ONLY

RELEASED

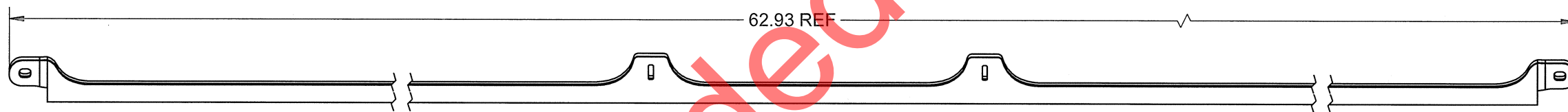
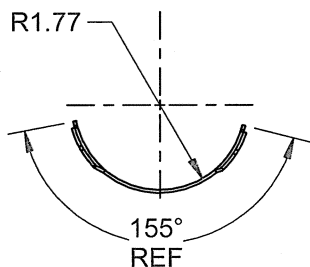
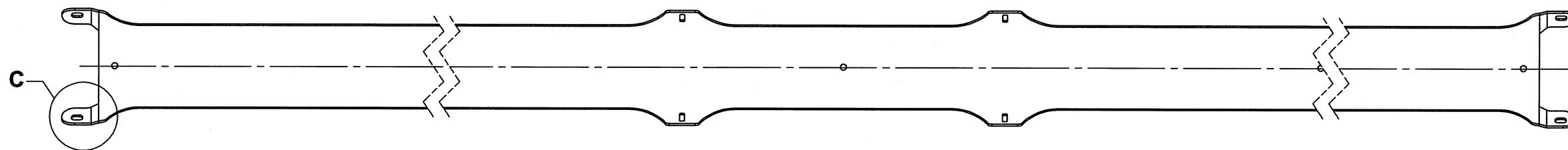
2019 JUN 19

ECW19-625

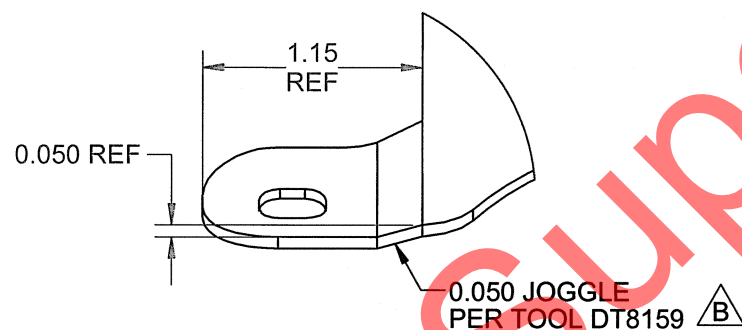
APPROVED

B	REDUCED LENGTH BY 0.20 AND EXTENDED TABS AND SLOTS BY 0.10 (DIM 1.20 WAS 1.10, 60.63 WAS 60.83, 14.91 WAS 14.96, 0.400 WAS 0.300), ADD JOGGLE TOOL No.	ZF	19.01.08
A	NEW ISSUE	ZF	18.09.17
REV.	DESCRIPTION	BY	DATE
DESIGN	SAD	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	MW	DRAWING NO.	REV. B
MFG. APPR.	JFS	D5613	SHEET 1 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	WEARPLATE ASSEMBLY	NTS
DATE	19.01.08	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1



**D5613-1 WEARPLATE**



**DETAIL C**  
(JOGGLE DETAIL)  
SCALE 4X, 4 PL

**NOTES:**

- 1) MATERIAL: MAKE FROM D5613-1F
- 2) FINISH: NONE
- 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 3.36 lbs

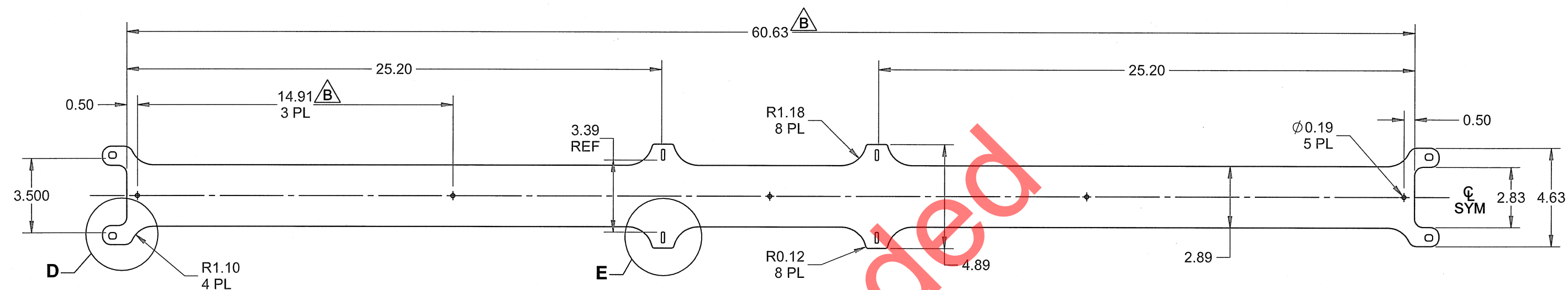
**RELEASED**

2019 JUN 19

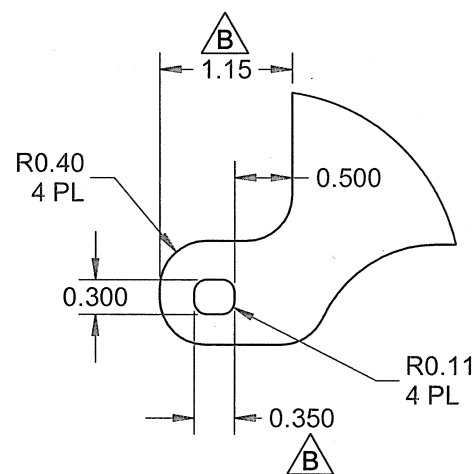
APPROVED

DESIGN	SAD	<b>DART AEROSPACE LTD</b>	
DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MW	DRAWING NO.	REV. B
MFG. APPR.	JFS	D5613	SHEET 2 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	WEARPLATE ASSEMBLY	NTS
DATE	19.01.08	COPYRIGHT © 2018 BY DART AEROSPACE LTD	
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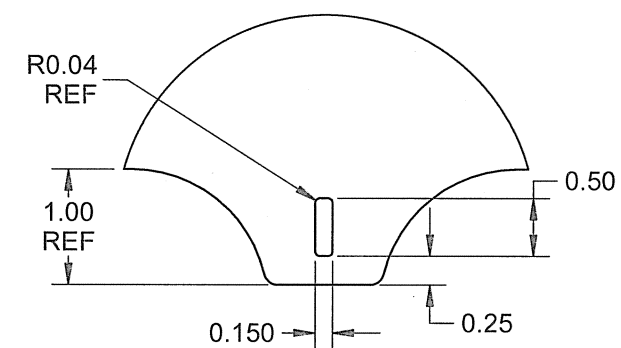
8 7 6 5 4 3 2 1



## D5613-1F FLAT PATTERN



**DETAIL D**  
SCALE 3X, 4 PL



**DETAIL E**  
SCALE 3X, 4 PL

NOTES:

- 1) MATERIAL: AISI 304/316 SHEET ANNEALED, 16 GAUGE (0.063) THICK,  
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S16GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 3.37 lbs
- 8) ALL NON DIMENSIONED FEATURES PER CAD FILE "D5613-1F-REVB.DXF"

RELEASED

2019 JUN 19 No

APPROVED

DESIGN	SAD	<b>DART AEROSPACE LTD</b>	
DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MW	DRAWING NO.	REV. B
MFG. APPR.	JFS	D5613	SHEET 3 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	WEARPLATE ASSEMBLY	NTS
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